# **SPINNER** 1.35 mm - E Connector

# The Robust Precision Interface for DC to 90 GHz



HIGH FREQUENCY PERFORMANCE WORLDWIDE www.spinner-group.com



# The SPINNER Group

For more than 75 years, the SPINNER Group has been setting new standards worldwide in high-frequency technology. Based in Munich with production facilities in Germany, Hungary and China, SPINNER currently has over 900 employees. Our international network of subsidiaries and distributors supports customers in over 40 countries.















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## **RF** Measurement

These days, up-to-date measurement equipment is essential for all development, production, testing and quality control departments that deal with RF signals on coaxial lines. Particularly for vector network analyzers, high-precision connectors, terminations, and adapters are a must.

The same statement applies to calibration kits and mechanical accessories such as gauges for checking mating face dimensions or torque wrenches for tightening coupling nuts. In all of these cases, SPINNER has established new, extremely high standards of precision which most users would not want to do without.

Precisely measured values are especially important when transmitting high power levels. Other major applications

include extensive testing of mobile communications systems such as GSM, LTE, 5G or 6G and wireless data transmission, e.g. via WiMAX, Wi-Fi and RFID.

SPINNER supplies coaxial measurement equipment of outstanding electrical and mechanical quality for use at frequencies up to 165 GHz.

# Coaxial and Waveguide Measurement Devices

Coaxial & waveguide measurement devices made by SPINNER are needed for:

#### VNA / S-Parameter Measurement

- Calibration and verification standards
- Air lines
- · Rotary joints
- Articulated lines
- Adapters
- · Connector gauges

#### Millimeter Wave Measurement

- Ruggedized test port adapters
- mmWave waveguide-to-coaxial adapters
- 0.8 mm & 1.0 mm coaxial connector system
- 1.35 mm E Connector
- EasyLaunch PCB connectors
- EasySnake flexible dielectric waveguides
- · Connectivity solutions for RF anechoic chambers

#### PIM Measurement and Test Automation

- · EasyDock push-pull adapters
- · Low PIM switches
- Low PIM test cables
- · Low PIM rotary joints
- Low PIM loads
- Low PIM passive intermodulation standards

#### Connectivity Solutions for RF Anechoic Chambers

- · Ruggedized test port adapters
- mmWave waveguide-to-coaxial adapters
- · Panel feedthroughs
- Articulated lines
- · EasySnake flexible dielectric waveguides
- Rotary joints

#### The New Precision Coaxial Connector Between 1.85 and 1.0 mm





As the market for millimeter wave sensors for self-driving vehicles expands, the demand for proper RF connections in testing environments is also growing.

Reliable coaxial interface connections are crucial for achieving good RF performance, especially in E-band applications. A common frustration in RF laboratories is unwanted unlocking of the 1.00 mm coaxial thread after performing time-consuming calibrations. This spawned the idea of a 1.35 mm connector the "E Connector" with a precise metric thread like the 1.85 mm connector plus an integrated time saving push-pull capability.

The E Connector is ideal for making high-performance RF measurements in the E-band without being held up by fragile 1.00 mm coaxial connector or wasting time reassembling WR 10 waveguides.

SPINNER designed the new 1.35 mm E Connector to close the gap between the 1.85 mm and the 1.00 mm coaxial connectors.

The 1.35 mm E Connector interface has been accepted for IEEE precision connector standard P287 and for IEC 61169-65 now.

A manufacturer-independent supply of the new 1.35 mm E Connector is therefore ensured.

# Why the E Connector?

# Frequency

#### W Connector (1.00 mm Connector)

- Single-mode operation to 110 GHz (120 GHz)
- Drawbacks
- Unintended unlocking caused by coarse coupling thread (M4x0.7)
- Possible connector damage due to (largely tolerated) eccentricities
- Unnecessarily small / fragile for "low-frequency" applications (70 to 90 GHz)
- Pin dia. different from inner conductor dia. of any standard semi-rigid cable

#### E Connector (1.35 mm Connector)

#### V Connector (1.85 mm Connector)

- Single-mode operation to 65 GHz (70 GHz)
- · Robust, reliable design

# **Design Goals**

- Operating frequency range DC to 90 GHz (92 GHz), E-band
- · Highly robust mechanics
  - Minimum service life of 3000 cycles
- Locked by a threaded coupling nut that adequately prevents unintended opening
- "Through-male" capability, i.e. pin diameter must coincide with inner conductor of the standard 0.047-inch semi-rigid cable (MIL-DTL-17/151; biggest cable covering the E band; H<sub>11</sub>-cutoff at 109 GHz)

- · Push-pull coupling as an option
- · Precision interface with
- Accurate alignment with outer conductor
- Well-defined reference plane
- Maximized return loss
- High connector repeatability (min. 45 dB)
- Suitable for precision S-parameter measurement
- Similar design to 1.85 mm connector

# **Special Design Features**

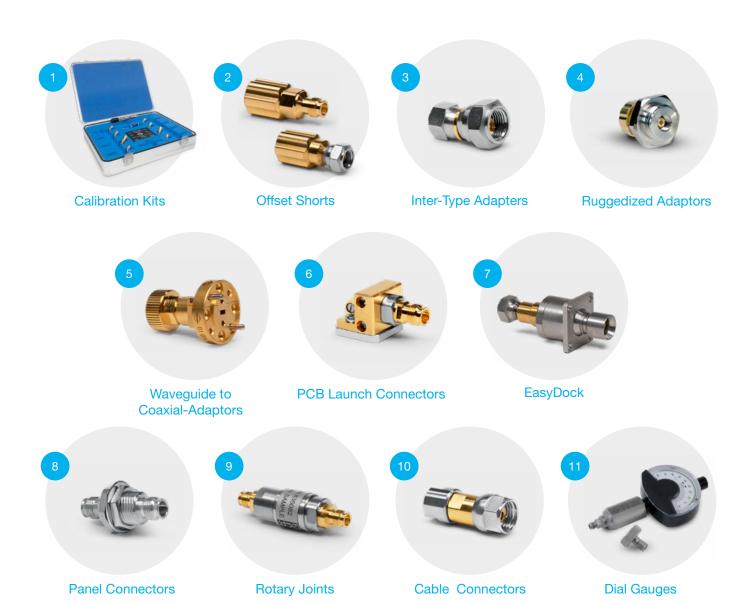
- Only precision connector that ensures a pin gap in mated condition
  - → Prevents near field effects from impairing connector repeatability
- · Only precision connector that applies a common reference to all eccentricity tolerances
  - → Prevents tolerance chains
- Only precision connector for higher frequencies with a provision for push-pull locking
  - → Enables time and cost savings
- Pin diameter equals center conductor of UT47 and other standard cables
  - → Enables high-quality low-budget jumper cables with captivated connector
- Same wrench as most precision connectors (3.5 mm, 2.92 mm, 2.40 mm, 1.85 mm)
  - → Convenience

# **Comparison of Connector Systems**

Technical Data	1.85 mm	1.35 mm	1.0 mm
Top operating frequency	65 (70) GHz	90 (92) GHz	110 (120) GHz
Cut-off frequency	72 GHz	99 GHz	133 GHz
Outer conductor diameter	1.85 mm	1.35 mm	1.00 mm
Inner conductor diameter	0.8036 mm	0,586 mm	0.434 mm
Pin diameter	511 μm	290 µm	250 µm
Thread	M7x0.75	M5.5x0.5	M4x0.7
Coupling torque	0.9 N m (IEEE)	0.9 N m	0.45 N m (IEEE)
Flat wrench size	8 mm	8 (7) mm	6 mm
Optional push-pull locking	No	Yes	No
Connections	5000 (IEEE)	>3000	3000 (IEEE)
Interface			

- Optimized for frequently used bands
- Allows "through-male" design with multiple cables
- Thread and coupling torque prevents unintended opening
- Push-Pull-Coupling as an option

# Creating a Suitable Environment for 90 GHz E Connector



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# High Precision Calibration Kit



- High-end S-parameter measurements
- Open, Short, Load and Through (OSLT): each one in male and female version including through adapters, one with male-to-male and one with female-to-female connections
- Optionally a male-to-female is available

Part Number	Interface	Open Phase deviation, max.	Short Phase deviation, max.	Load Return loss, min.	Through Return loss, min.
BN 534936*	1.35 mm	$\begin{array}{lll} DC \text{ to } 26.5 \text{ GHz} \leq 2.0^{\circ} \\ 26.5 \text{ to } & 50 \text{ GHz} \leq 3.5^{\circ} \\ 50 \text{ to } & 70 \text{ GHz} \leq 5.0^{\circ} \\ 70 \text{ to } & 90 \text{ GHz} \leq 7.0^{\circ} \end{array}$	$\begin{array}{lll} DC \text{ to } 26.5 \text{ GHz} \leq 2.0^{\circ} \\ 26.5 \text{ to } & 50 \text{ GHz} \leq 3.0^{\circ} \\ 50 \text{ to } & 70 \text{ GHz} \leq 4.5^{\circ} \\ 70 \text{ to } & 90 \text{ GHz} \leq 6.0^{\circ} \end{array}$	$\begin{array}{lll} DC \ to & 4 \ GHz \geq 36 \ dB \\ 4 \ to & 10 \ GHz \geq 31 \ dB \\ 10 \ to \ 26.5 \ GHz \geq 25 \ dB \\ 26.5 \ to & 70 \ GHz \geq 22 \ dB \\ 70 \ to & 90 \ GHz \geq 20 \ dB \end{array}$	$\begin{array}{lll} DC \ to & 4 \ GHz \geq 32 \ dB \\ 4 \ to \ 26.5 \ GHz \geq 30 \ dB \\ 26.5 \ to & 40 \ GHz \geq 25 \ dB \\ 40 \ to & 70 \ GHz \geq 23 \ dB \\ 70 \ to & 90 \ GHz \geq 21 \ dB \\ \end{array}$
Set Componen	ts				
	male	BN 534931R000	BN 534929R000	BN 534927R000	BN 534933R000
	female	BN 534932R000	BN 534930R000	BN 534928R000	BN 534934R000
Accessory	male-female				BN 534935R000

<sup>\*</sup> Calibration data in formats for the common VNAs are included in the kit. It includes individual calibration coefficients for every kit to achieve the best possible performance.

## **Precision Offset Short**





Part Number	Interface Type	Frequency Range	Phase Deviation, max.
BN 534925R000	1.35 mm male	DC to 90 GHz	2.5° @ DC to 40 GHz
BN 534926R000	1.35 mm female	DC 10 90 GHZ	3.5° @ 40 to 90 GHz

# Precision Inter-Type Adapters





Part Number	Interface Type A	Interface Type B	Frequency Range	Return Loss, min.	
BN 534951	1.35 mm male	0.8 mm male			
BN 534950	1.35 mm male	0.8 mm female	DC to 90 GHz	28 dB @ DC to 20 GHz	
BN 534955	1.35 mm female	0.8 mm male	DC to 90 GHz	20 dB @ 20 to 50 GHz 17 dB @ 50 to 90 GHz	
BN 534954	1.35 mm female	0.8 mm female			
BN 534917R000	1.35 mm male	1.0 mm male			
BN 534918R000	1.35 mm male	1.0 mm female	DC to 90 GHz	28 dB @ DC to 20 GHz 20 dB @ 20 to 50 GHz 17 dB @ 50 to 90 GHz	
BN 534919R000	1.35 mm female	1.0 mm male	DO 10 90 GHZ		
BN 534920R000	1.35 mm female	1.0 mm female			
BN 534921R000	1.85 mm male	1.35 mm male			
BN 534922R000	1.85 mm male	1.35 mm female	DC to 70 GHz	28 dB @ DC to 20 GHz 20 dB @ 20 to 50 GHz	
BN 534923R000	1.85 mm male	1.35 mm male	2 3 3 . 0 0	17 dB @ 50 to 70 GHz	
BN 534924R000	1.85 mm male	1.35 mm female			

# Precision Coaxial Inter-Type Adapters Ruggedized





The ruggedized coaxial interface includes a large threaded body that is designed to stabilize the advanced coaxial 1.35-mm test port during testing.

Part Number	Interface Type A	Interface Type B	Frequency Range	Return Loss, min.
BN 534974	RUG-1.35 mm male	RUG-1.0 mm female	DC to 90 GHz	28 dB @ DC to 20 GHz 20 dB @ 20 to 50 GHz
BN 534975	1.35 mm female	RUG-1.0 mm female	DC to 90 GHZ	17 dB @ 50 to 70 GHz 14 dB @ 70 to 90 GHz
BN 535121	RUG-1.85 mm female	1.35 mm female	DC to 70 GHz	28 dB @ DC to 20 GHz
BN 535122	RUG-1.85 mm female	1.35 mm male	DO 10 70 GHZ	20 dB @ 20 to 50 GHz 17 dB @ 50 to 70 GHz

# Precision Waveguide-to-Coaxial Adapters





Precision interface with

- Well-defined reference plane
- Maximized return losses
- High connector repeatability (min. 45 dB)
- Suitable for precision measurement of S-parameters

Part Number	Interface type A	Interface type B	Direction	Frequency Range	Return Loss, min.
BN 533124	R 900 (WR 10)	1.35 mm female	In-line	75 to 90 GHz	16 dB @ 75 to 90 GHz
BN 533125	R 900 (WR 10)	1.35 mm female	Right-angle	75 to 90 GHZ	10 db @ 75 to 90 GHZ
BN 533126	R 740 (WR 12)	1.35 mm female	In-line	60 to 90 GHz	16 dB @ 60 to 90 GHz
BN 533127	R 740 (WR 12)	1.35 mm female	Right-angle	00 to 90 GHZ	10 db @ 00 to 90 GHZ
BN 533128	R 620 (WR 15)	1.35 mm female	In-line	50 to 75 GHz	16 dB @ 50 to 75 GHz
BN 533129	R 620 (WR 15)	1.35 mm female	Right-angle	30 to 73 di 12	10 db @ 30 to 73 di 12
BN 533134	R 900 (WR 10)	1.35 mm male	In-line	75 to 90 GHz	16 dB @ 75 to 90 GHz
BN 533135	R 740 (WR 12)	1.35 mm male	In-line	60 to 90 GHz	16 dB @ 60 to 90 GHz
BN 533136	R 620 (WR 15)	1.35 mm male	In-line	50 to 75 GHz	16 dB @ 50 to 75 GHz

# Precision Waveguide-to-Coaxial Adapters Ruggedized





The ruggedized coaxial interface includes a large threaded body that is designed to stabilize the advanced coaxial 1.35-mm test port during testing.

Part Number	Interface Type A	Interface Type B	Direction	Frequency Range	Return Loss, min.
BN 533151	R 900 (WR 10)	RUG-1.35 mm female		75 to 90 GHz	16 dB @ 75 to 90 GHz
BN 533152	R 740 (WR 12)	RUG-1.35 mm female	In-line	60 to 90 GHz	16 dB @ 60 to 90 GHz
BN 533153	R 620 (WR 15)	RUG-1.35 mm female		50 to 75 GHz	16 dB @ 50 to 75 GHz

# PCB-Launch-Connector EasyLaunch



#### **Features**

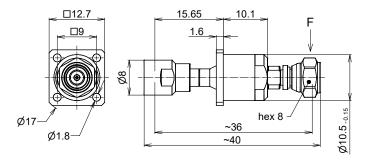
- Variable positioning for maximum flexibility in compact board design
- Excellent RF performance for the highest frequencies
- Solderless and reusable
- Keeps the micro stripline free of damage through FCC\* technology

Part Number	Interface Type	Frequency Range	Return Loss, min.
BN 533416	1.35 mm female	DC to 90 GHz	23 dB @ DC to 26.5 GHz 16 dB @ 26.5 to 50 GHz 10 dB @ 50 to 90 GHz

<sup>\*</sup> flattened center conductor

# SPINNER EasyDock – 1.35 mm Blind Mate Adapter





#### **Features**

- Unique smallest floating E-Band Connector DC-90 GHz
- Outstanding number of matings
- Design allows smallest cluster in multipole applications

#### **Applications**

- Multiple test arrays in semiconductor test automation
- Jig Operated Test Applications in Production Lines

Part Number	BN 535301	BN 535302	
Coaxial DUT port interface connector	1.35 mm male blind mate		
Coaxial outgoing (analyzer) port interface connector	1.35 mm male	1.35 mm female	
Version	blind mate/push-pull non	locking, four-hole flange	
Frequency range	DC to 90 GHz		
Return loss, min.		C - 26.5 GHz 6.5 - 70 GHz 0 - 90 GHz	

Maximum allowable misalignment corrections  Transversal	Transversal ±0.5 mm
Axial S1: Stroke for centering S2: Working range for measurement Angular	2.5 mm 1 mm ±0.5°
Matings	10,000





# **Panel Connector**





#### **Features**

- Ultra-wideband bulkhead coaxial adapter DC-90 GHz
- Narrow band waveguide to coax adapter

#### **Applications**

- 5G mmW
- Antenna Chamber testing
- SatCom

Part Number	Interface Type A	Interface Type B	Frequency Range	Return Loss, min.
BN 534990	1.35 mm female bulkhead	1.35 mm female	DC to 90 GHz	24 dB @ DC to 26.5 GHz 18 dB @ 26,5 to 70 GHz 15 dB @ 70 to 90 GHz
BN 533159	R 740 (WR 12) bulkhead	1.35 mm female	DC to 90 GHz	16 dB @ 60 to 90 GHz

# **Rotary Joint**



#### **Features**

- Ultra-wideband single rotary joint DC-92 GHz
- Low form factor
- 300 rpm max.

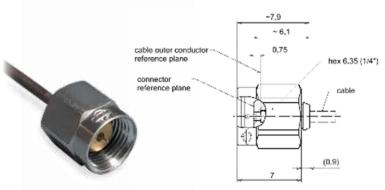
#### **Applications**

Avoidance of torques on high precision measuring cables used in antenna chambers for product testing of

- 5G mmW
- SatCom
- Automotive radar

Part Number	Interface type A	Interface type B	Frequency Range	VSWR, max.
BN 835082	1.35 mm female	1.35 mm female	DC to 92 GHz	1.20 dB @ DC to 26.5 GHz 1.40 dB @ 26.5 to 70 GHz
BN 835082C0001	1.35 mm female	1.35 mm female with 3-hole flange	DC to 92 GHz	1.60 dB @ 70 to 90 GHz

# Cable Connectors for Cable UT-047



#### **Features**

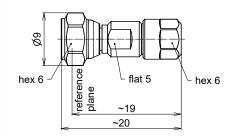
"Thru male" design: Pin diameter equals center conductor of MIL-DTL-17/151 and other standard cables - enables high-quality low-budget jumper cables

Part Number	Interface Type A	Cable Type	Frequency Range	Return Loss, min.
BN 534942	1.35 mm male	Semi-Rigid UT-047 (MIL-DTL-17/151)	DC to 90 GHz	17 dB @ DC to 90 GHz
BN 534942C0001*				

<sup>\*</sup> Version with 10° solder cup

# Cable Connectors for Cable UT-047 and UT-047-LL





Part Number	Interface Type	Cable Type	Frequency Range	Return Loss, min.
BN 534947	1.35 mm female			
BN 534948	1.35 mm female panel 4-hole	Semi-Rigid UT-047 (MIL-DTL-17/151)	DC to 90 GHz	17 dB @ DC to 90 GHz
BN 534949	1.35 mm male			
BN 534981	1.35 mm male	Semi-Rigid UT-047-LL	DC to 90 GHz	17 dB @ DC to 90 GHz
BN 534982	1.35 mm female	(MIL-DTL-17/151)	DC 10 90 GHZ	17 GD @ DO (0 90 GHZ

# **Dial Gauge**



- Designed to properly gauge the contact pin locations and pin depth of the connectors
- Marked tolerance limits for different connector grades
- Calibration standard for zero reset

Part Number	Interface type	Gauge range	Scale marking	Measurement accuracy
BN 534940	1.35 mm male per IEEE Std 287	0.1 mm	0.001 mm	0.003 mm
BN 534941	1.35 mm female per IEEE Std 287	0.1 mm	0.001 mm	0.003 mm

# **Torque Wrench**



- Preset with the precise torque needed for 1.35 mm connectors
- Softpads inside the jaw prevents any damaging of the precision connectors coupling nut
- Spare softpads included

Part Number	Wrench size	Wrench use	Preset Torque
BN 238741	8.0 mm	1.35 mm, 1.85 mm, 2.4 mm, 2.92 mm, 3.5 mm	90 N·cm ±9

# **Available Products**

BN	Description
BN 534936	High Precision Calibration Kit
BN 534951	Precision Adapter 1.35 mm male to 0.8 mm male
BN 534950	Precision Adapter 1.35 mm male to 0.8 mm female
BN 534955	Precision Adapter 1.35 mm female to 0.8 mm male
BN 534954	Precision Adapter 1.35 mm female to 0.8 mm female
BN 534917R000	Precision Adapter 1.35 mm male to 1.00 mm male
BN 534918R000	Precision Adapter 1.35 mm male to 1.00 mm female
BN 534919R000	Precision Adapter 1.35 mm female to 1.00 mm male
BN 534920R000	Precision Adapter 1.35 mm female to 1.00 mm female
BN 534921R000	Precision Adapter 1.85 mm male to 1.35 mm male
BN 534922R000	Precision Adapter 1.85 mm male to 1.35 mm female
BN 534923R000	Precision Adapter 1.85 mm female to 1.35 mm male
BN 534924R000	Precision Adapter 1.85 mm female to 1.35 mm female
BN 533124	Precision Adapter Waveguide R 900 (WR 10) to 1.35 mm female
BN 533126	Precision Adapter Waveguide R 740 (WR 12) to 1.35 mm female
BN 533128	Precision Adapter Waveguide R 620 (WR 15) to 1.35 mm female
BN 533134	Precision Adapter Waveguide R 900 (WR 10) to 1.35 mm male
BN 533135	Precision Adapter Waveguide R 740 (WR 12) to 1.35 mm male
BN 533136	Precision Adapter Waveguide R 620 (WR 15) to 1.35 mm male
BN 533151	Precision Adapter Waveguide R 900 (WR 10) to RUG-1.35 mm female
BN 533152	Precision Adapter Waveguide R 740 (WR 12) to RUG-1.35 mm female
BN 533153	Precision Adapter Waveguide R 620 (WR 15) to RUG-1.35 mm female
BN 835082	Rotary Joint 1.35 mm female
BN 835082C0001	Rotary Joint 1.35 mm female with 3-hole flange
BN 534942	Cable Connector 1.35 mm for 0.0047 semi-rigid cable (MIL-DTL-17/151)
BN 534942C0001	Cable Connector 1.35 mm for Cable UT-047
BN 534947	Cable connector 1.35 mm female for UT-047 semi-rigid cable (MIL-DTL-17/151)
BN 534948	Cable connector 1.35 mm female, D-hole panel mounting, for UT-047 semi-rigid cable (MIL-DTL-17/151)
BN 534949	Cable connector 1.35 mm male for UT-047 semi-rigid cable (MIL-DTL-17/151)
BN 534981	Cable connector 1.35 mm male for UT-047-LL semi-rigid cable (MIL-DTL-17/151)
BN 534982	Cable connector 1.35 mm female for UT-047-LL semi-rigid cable (MIL-DTL-17/151)
BN 533416	PCB-Launch-Connector 1.35 mm female
BN 534974	Precision Adapter RUG-1.35 mm female to RUG-1.00 mm male
BN 534975	Precision Adapter 1.35 mm female to RUG-1.00 mm female
BN 535121	Precision Adapter RUG-1.85 mm female to 1.35 mm female
BN 535122	Precision Adapter RUG-1.85 mm female to 1.35 mm male
BN 534940	Dial Gauge 1.35 mm male
BN 534941	Dial Gauge 1.35 mm female
BN 534925R000	Precision Offset Short male, 5.0 mm
BN 534926R000	Precision Offset Short female, 5.0 mm
BN 534990	Panel Connector 1.35 mm female-female D-hole
BN 533159	Panel Connector R 740 (WR 12) to 1.35 mm female
BN 238741	Torque Wrench 8 mm 90 N cm +/-9
BN 535301	EasyDock 1.35 mm male blind mate to 1.35 mm male
BN 535302	EasyDock 1.35 mm male blind mate to 1.35 mm female



#### HIGH FREQUENCY PERFORMANCE WORLDWIDE

SPINNER designs and builds cutting-edge radio frequency systems, setting performance and longevity standards for others to follow. The company's track record of innovation dates back to 1946, and many of today's mainstream products are rooted in SPINNER inventions.

Industry leaders continue to count on SPINNER's engineering excellence to drive down their costs of service and ownership with premium-quality, off-the-shelf products and custom solutions. Headquartered in Munich, Germany, the global frontrunner in RF components remains the first choice in simple-yet-smart RF solutions.

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